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More than 80 poems by 50 American and British masters celebrate real and metaphorical journeys. Poems by Whitman, Byron, Millay, Sandburg, Langston Hughes, Emily Dickinson, Robert Frost, Shelley, Tennyson, Yeats, many others. Includes everything a Six Sigma facilitator needs to lead Six Sigma training The Six Sigma Basic Training Kit, complete with facilitator notes, learning exercises, case studies, and more, is a series of training modules for any company that is implementing Six Sigma. It provides everything a trainer needs to take a quality improvement team through the Six Sigma process step by step, from appreciating quality to creating and executing a quality-improvement plan. Classic, simple processes developed by the world-famous Juran Institute have been turned into easy training modules on how to: Identify business processes needing improvement Work as a team on the solution Track time and cost savings that result from the new process, and more

Unexpectedly catapulted into fame when a promo she makes for a dance studio fundraiser goes viral, ambitious Kenisha is invited to become a rap star's protégée but finds her new career taking her away from her school, family and friends. Original.

This story is inspired by a woman in her fifties who has chosen never to marry based on a tragedy in her life, when she was twelve. The story covers cradle to grave and attempts to inspire victims to seek the necessary therapy (at the earliest age), to lead a

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normal life. Victims should understand the fear may never go away, and acting tough and ignoring the issue may create undesired life decisions. Adult language and situations are a part of real life, as they are in this story.

H "Flake's strength . . . lies in developing genuine, believable adults and children."-BCCB (starred review) H "Flake's charged, infectious dialogue will sweep readers through the first-person story."-Booklist (starred review) Fourteen-year-old Raspberry Hill is still struggling to find security in her life. More than anything, she wants a father who will love and protect her, like Zora's dad. When her mother is attacked, Raspberry does the unthinkable: she steals money from Zora, her best friend. It's only when her thieving, drug-addicted father returns that Raspberry begins to wonder whether betraying Zora will cost her more than she can ever repay. Is Raspberry destined to follow in her father's footsteps? Raspberry is certain something's got to change.

Tony Hart's life has been quiet lately. He has good friends and a rewarding teaching job. Then the murdered body of another teacher falls into the elevator at his feet, and Tony's life gets a little too exciting. Jared MacLean is a homicide detective, a widowed father, and deeply in the closet. But from the moment he meets Tony's blue eyes in that high school hallway, Mac can't help wanting this man in his life. However Mac isn't the only one with his eyes on Tony. As the murderer tries to cover his tracks, Mac has to work fast or lose Tony, permanently.

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*The secrets of water maintenance trade professionals are revealed in this detail-by-detail guide to keeping pools, spas, and other recreational water containment units in tip-top shape. *Offers inside-out coverage of chlorine alternatives, automation, noise control, pool-side safety, portable spas--and everything from minor maintenance to major fixes and remodeling. *A must for pool maintenance and spa technicians, this book includes environmentally friendly product resources, along with troubleshooting tips and project checklists that make caring for a pool or spa less costly.

Pack Law states she must have more than one mate. Like Hell. Rather than be forced into a mating with more than one man, Dana flees the pack. Flees everything she knows, everyone she loves. She lives on the run and can't seem to find happiness. All that changes the day her first love, Nathan, finds her and brings her back home. He's not letting her go, not again. As alpha, he now makes the rules and he's decided to hell with the laws, he wants Dana. Except Dana's changed since she left. Maybe the pack ways aren't so bad after all and when she decides to accept fate... Extremely hot and sexy situations await!

This book makes Hazardous or Electrical Area Classification simple. In plants processing flammable materials, every effort is made to avoid the escape of such materials and in addition, stringent measures are taken to exclude sources of ignition. A complex array of standards surround this topic which has lead to an overly conservative approach being taken. This type of approach means that much more expensive electrical apparatus than is necessary is installed. To avoid this unnecessary expenditure, Dr Groh clearly explains the relevant

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standards, so that accurate assessment of the risks associated with hazardous areas is possible. He also identifies possible ignition sources and methods of designing apparatus which do not cause sparks thereby maintaining safety. * Covers must-have information regarding IEC/CENELEC standards in electrical or hazardous area classification * Provides a clear overview of a complex area

SE-GL1500SE, Aspencade-GL1500A, Interstate-GL1500I

"The Bible and the social and moral consequences that derive from its interpretation are all too important to be left in the hands of the pious or the experts, and too significant to be ignored and trivialized by the uninformed and indifferent.

DK Eyewitness Great Scientists is an exciting and informative guide to the fascinating lives of the world's most famous thinkers, philosophers, inventors, innovators and pioneers. Stunning photographs offer a unique "eyewitness" view of the ideas and innovations that have changed the way we live today. Your child will discover all about Benjamin Franklin's electrical charges, Albert Einstein's theory of relativity and the many others whose discoveries have shaped our world. Great for projects or just for fun, make sure your child learns everything they need to know about Great Scientists. Find out more and download amazing clipart images at www.dk.com/clipart.

A clear-eyed look at the instrumental role drugs have played in our cultural, social, and spiritual development. • First American publication of the surprising European bestseller. • Examines everything from the ancient use of ergot and datura to the modern phenomenon of "designer" drugs such as Ecstasy and crack cocaine. From remotest antiquity to the present era of designer drugs and interdiction, drugs have played a prominent role in the cultural, spiritual,

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and social development of civilizations. Antonio Escohotado demonstrates how the history of drugs illuminates the history of humanity as he explores the long relationship between mankind and mind-altering substances. Hemp, for example, has been used in India since time immemorial to stimulate mental agility and sexual prowess. Aristotle's disciple Theophrastus testifies to the use of datura by the ancient Greeks and further evidence links the rites at Eleusis to the ingestion of a hallucinogen. Similar examples can be found in cultures as diverse as the Celts, the ancient Egyptians, the Aztecs, and other indigenous peoples around the world. Professor Escohotado also looks at the present-day differences that exist between the more drug-tolerant societies like Holland and Switzerland and countries advocating complete repression of these substances. The author provides a comprehensive analysis of the enormous social costs of the drug war that is coming under increasing fire from all levels of society. Professor Escohotado's work demonstrates that drugs have always existed and been used by societies throughout the world and the contribution they have made to humanity's development has been enormous. The choice we face today is to teach people how to use them correctly or to continue to indiscriminately demonize them. "Just say no," the author says, is not an option. Just say "know" is. Antonio Escohotado is a professor of philosophy and social science methodology at the National University of Distance Education in Madrid, Spain. He travels widely, offering lectures and seminars on the subject of drugs and history. On the night of November 9, 1989, after months of unrest in Europe and East Germany, the checkpoints between East and West Berlin were suddenly opened, reuniting the two sides of the divided city and bringing together a divided Europe and led to the end of the Cold War. This collection of essays from Words Without Borders is an exciting anthology that features

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fiction, essays and original documents and trace the path of the revolutionary spirit from its origins to the present day.

Building muscle has never been faster or easier than with this revolutionary once-a-week training program In Body By Science, bodybuilding powerhouse John Little teams up with fitness medicine expert Dr. Doug McGuff to present a scientifically proven formula for maximizing muscle development in just 12 minutes a week. Backed by rigorous research, the authors prescribe a weekly high-intensity program for increasing strength, revving metabolism, and building muscle for a total fitness experience.

A new twist on the bestselling Listography journal series (almost 900,000 titles sold), this game invites players to create and share lists based on fun and thought-provoking topics from geography and pop culture to toothpaste and constellations! With the goal of being the first around the game board, players score points according to the number of similar or unique answers. Every round in the game results in creative thinking, surprise outcomes, and lots of laughs."

R has been the gold standard in applied machine learning for a long time. Surveys show that it is the most popular platform used by professional data scientists. It is also preferred by the best data scientists in the world. In this Ebook, learn how to get started, practice and apply machine learning using the R platform.

The recently discovered journal of William Ray of the Seventh Wisconsin is the most important primary source ever of soldier life in one of the war's most famous fighting organizations. No other collection of letters or diaries comes close to it. Two days before his regiment left Wisconsin in 1861, the twenty-three-year-old blacksmith began, as he described it, "to keep

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account" of his life in what became the "Iron Brigade of the West." Ray's journal encompasses all aspects of the enlisted man's life-the battles, the hardships, the comradeship. And Ray saw most of the war from the front rank. He was wounded at Second Bull Run, again at Gettysburg, and yet a third time in the hell of the Wilderness. He penned something in his journal almost every day-occasionally just a few lines, at other times thousands of words. Ray's candid assessments of officers and strategy, his vivid descriptions of marches and the fighting, and his evocative tales of foraging and daily army life fill a large gap in the historical record and give an unforgettable soldier's-eye view of the Civil War.

High Protein Meals... Naturally From the author of Triumph of the Lentil: Soy-Free Vegan Wholefoods for all Appetites comes another collection of hearty recipes - from easy everyday meals to gourmet feasts, all with clear directions and accurate timing. Hilda brings her signature style of creating flavoursome and satisfying food in the simplest way possible to this book with its focus on high protein meals. High Protein Vegan focuses on nutritious, tasty and filling legume-based main meals, as well as decadent-but-healthy raw desserts. With over 100 recipes accompanied by 90 colour photographs, this book will motivate you to create delicious high protein vegan whole food meals and desserts. High Protein Vegan is... •Full of unique and tasty recipes, from new twists on old favourites through to innovative ways to serve vegetables and legumes. •Allergy-friendly, with soy-free options for all recipes and many options for other diets and allergies including gluten-free, nut-free, nightshade-free and allium-free. •Packed full of do-able recipes that can fit into busy lives. With High Protein Vegan you can learn to... •Create hearty and savoury meals with an awareness of umami flavour. •Modify your existing recipes to add extra protein from whole foods. •Make nutritious meals from

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scratch with a minimum of kitchen time. •Understand protein needs and other essential information on vegan nutrition. •Replace shop-bought vegan sausages with healthy homemade ones, with recipes in a variety of styles from the Australian-style pumpkin seed, lentil and herb sausages through to bratwurst and kaesekrainer. •Pasta alla Carbonara •Caesar Salad with Crispy Chickpea and Cauliflower Fritters •Bean and Mushroom Stroganoff, Sunchoke Crisps on Cannellini Bean and Sunchoke Puree with Arugula Pesto •Thai Green Curry •Spicy Carrot and Chickpea Tagine •Grain-Free Pad Thai •Swedish Not-Meatballs with Mashed Potatoes and Gravy •Bean and Sunflower Seed Rissoles •Chickpea Schnitzel Patties •Baked Chard Dolmathes Stuffed with Quinoa, Beans and Herbs •Cauliflower Parmigiana Bake •Pea and Cauliflower Samosa Pot Pies •Lentil Loaf •Lancashire Hot Pot •Spinach and 'Ricotta' Calzones •Pumpkin Seed, Lentil and Herb Sausages •Bratwurst •Lemon Cheezecake •Chocolate Ice Cream •Caramel Slice •Chocolate Mousse Cake •Halva •Muesli Bars and more...

This publication establishes a basic understanding of materials used in civil engineering construction as taught in tertiary institutions across South Africa. It uses the objectives of the NQF in promoting independent learning and is the only book pertaining to Civil Engineering that covers all the necessary topics under one roof.

A latest entry in the best-selling series that includes Hard Bitten finds Merit and Ethan's alliances with their paranormal allies tested by a twisted magical force that has targeted their friends throughout the North American Central Pack, including shifter Gabriel Keene. Original. 100,000 first printing.

Stroke of Love (Love in BloomThe Remingtons, Book 2): Sage RemingtonEverafter Romance

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Hailed by advance reviewers as "a kinder, gentler P. Chem. text," this book meets the needs of an introductory course on physical chemistry, and is an ideal choice for courses geared toward pre-medical and life sciences students. Physical Chemistry for the Chemical and Biological Sciences offers a wealth of applications to biological problems, numerous worked examples and around 1000 chapter-end problems.

Following a unique approach, this innovative book integrates the learning of numerical methods with practicing computer programming and using software tools in applications. It covers the fundamentals while emphasizing the most essential methods throughout the pages. Readers are also given the opportunity to enhance their programming skills using MATLAB to implement algorithms. They'll discover how to use this tool to solve problems in science and engineering.

This refreshing approach to the act of dreaming allows you to explore your full potential through the control of your dreams. It aches the reader how to construct dreams that will improve reality, and demonstrates how such dreams directly affect our lives.

For centuries it has been locked away Lost beneath the sea Warded from earth, air, water, fire, spirits, thought and sight. But now magic is rising to the world once more. And a boy called Gavin, who thinks only that he is a city kid with parents who hate him, and knows only that he sees things no one else will believe, is boarding a train, alone, to Cornwall. When he arrives, there is no one there to meet him.

Life can be cruel. People can be ruthless and evil. The world can be cold and uninviting. No one knows these things better than Josephine Geroux. By her own definition, she is a twenty-five year old "nobody with nothing," and she is content to stay that way. Growing up an orphan

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has made her tough and indifferent to the people around her until she meets a strangely familiar man with a face that haunts her for reasons she can't understand. Despite the pain that will inevitably ensue, she makes it her mission to discover what parts of her tragic puzzle she is missing. On her journey to discovering why she feels an alarming connection to an absolute stranger, her greatest fear is reawakening the demons and darkness from the past that will surely overtake her if she lets her guard down. Little does Josephine know that the past should be the least of her worries. She is toying with a man who has already broken her heart once. She just doesn't realize it. Although she makes it a point to avoid interactions with others, Josephine's life becomes entangled with the enigmatic stranger. Before she realizes it, she has given herself over to the one person who is close enough to wreck her.

#1 New York Times bestselling author Stephanie Laurens returns with another mysterious tale of the London underworld from the Casebook of Barnaby Adair. Miraculously spared from death, Malcolm Sinclair erases the notorious man he once was. Reinventing himself as Thomas Glendower, he strives to make amends for his past, yet he never imagines penance might come via a secretive lady he discovers living in his secluded manor. Rose has a plausible explanation for why she and her children are residing in Thomas's house, but she quickly realizes he's far too intelligent to fool. Revealing the truth is impossibly dangerous, yet day by day he wins her trust, and then her heart. But then her enemy closes in, and Rose turns to Thomas as the only man who can protect her and the children. And when she asks for his help, Thomas finally understands his true purpose, and with unwavering commitment, he seeks his redemption in the only way he can - through living the reality of loving Rose.

With a fortune inherited from one of Sweden's wealthiest families, Rolf de Mare (1888-1964)

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was able to live a rich life in the arts, as an art collector, a ballet director and a museum founder. This book includes over one thousand illustrations about this man.

Leaflet features seven great fashion knit projects: elegant top and shawl, twin set, turtleneck sweater, striped pullover, raglan pullover, light and lacy wrap. All designs are made with Patons yarns.

Readers are asked to find over two thousand items within the pictures.

IN STROKE OF LOVE... Kate Paletto runs a volunteer program in Belize for Artists for International Aid, where she deals with self-centered artists who use the program as a means to repair their marred reputations. She loves the country, the people, and what AIA stands for, but too many diva volunteers have turned her off to press-seeking celebrities altogether and left her questioning the value of the volunteer program. When she meets incredibly handsome and charming Sage, he stirs emotions she hasn't felt for ages, even though he represents the things she despises. Laid-back artist Sage Remington escapes his wealthy lifestyle in the Big Apple for a two-week journey of self-discovery to figure out how a guy who has so much can feel so empty. When he meets ultra-organized Kate, who lives her life the way he's always dreamed of living his, the attraction is too hot to ignore, but Sage is there to figure out what's missing in his life, not to find a woman. Every look, and every late-night chat in the romantic jungle brings them closer together, but Sage can barely think past stripping away Kate's misconceptions about him. Kate fights him every step of the way--even though she finds it hard to ignore the strikingly handsome, generous-to-a-fault artist who wants to do nothing more than right the wrongs of the world--and love her to the ends of the earth. ****BONUS**** Includes the first chapter (sneak peek) of *Flames of Love (The Remingtons)* STROKE OF LOVE is part of

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the Love in Bloom series. While STROKE OF LOVE can be read as a stand-alone novel, for even more reading enjoyment you may want to read the entire Love in Bloom series in series order. READ THE FULL LOVE IN BLOOM SERIES: SNOW SISTERS: Sisters in Love, Sisters in Bloom, Sisters in White THE BRADENS (Weston, CO): Lovers at Heart, Destined for Love, Friendship on Fire, Sea of Love, Bursting with Love, Hearts at Play THE BRADENS (Trusty, CO): Taken by Love, Fated for Love, Romancing My Love, Flirting with Love, Dreaming of Love, Crashing into Love THE BRADENS (Peaceful Harbor, MD): Healed by Love (Nate), Surrender My Love Coming Soon - River of Love THE REMINGTONS: Game of Love, Stroke of Love, Flames of Love, Slope of Love, Read, Write, Love Coming Soon - Touched by Love SEASIDE SUMMERS: Seaside Dreams, Seaside Hearts, Seaside Sunsets, Seaside Secrets, Seaside Nights, Seaside Embrace Coming Soon - Seaside Lovers THE RYDERS: Seized by Love Coming Soon - Claimed by Love, Chased by Love

#1 New York Times bestselling author Sherryl Woods returns readers to the beloved Southern town of Trinity Harbor with a story of second chances and finding love in unexpected places How could the sensible daughter of Trinity Harbor's self-proclaimed patriarch have taken in the boy caught hot-wiring her car? Whether the boy is a modern-day Huck Finn or not, Trinity Harbor is in an uproar. But for Daisy Spencer, guiding the orphaned ten-year-old is easy, an escape from her own tragic past. She can ignore the town's nay-saying. The only real obstacle is...that man. That man is the boy's uncle, Walker Ames, a tough DC cop who sees his unexpected nephew as his last chance at redemption. Soon he's commuting to the charming fishbowl of a town, where everyone assumes he's seduced Daisy—their best Sunday-school teacher! But to Walker, Daisy is a disconcerting mix of charming innocence and smart-

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mouthed excitement in a town that's not as sleepy as it looks.

#1 Bestseller, Winner of the Crowned Heart Award for Excellence from InD'tale Magazine, Finalist for the 2014 RONE Award in the Mystery Category Reporter Jackie Alexander and Detective Michael Apostolou are forced to work together to investigate the mysterious deaths of the heirs to the incredible fortune of Greek tycoon Andreas Demiris. But their suspicions and unanswered questions are devouring them, just like their rising passion for each other.

NEVER LIE TO A LADY follows the life of Xanthia Neville, a twenty-nine year old spinster, who was Martinique's aunt in the School for Heiresses short story. Xanthia was an impoverished orphan who grew up, along with her two brothers, in Barbados, where they inherited a run-down sugar plantation from their abusive, alcoholic uncle. They later started a shipping company which made them extremely rich. Years ago, the eldest brother died, leaving Xanthia to run the shipping company. For political reasons, they eventually lease out the plantations to the African slaves who work them, and decide to relocate Neville Shipping to London so the business can expand.

Discusses the importance of civil engineering in the history of civilization, explores problems civil engineers face each day, and outlines some modern accomplishments in the field.

Did the coverage of the Clinton-Lewinsky scandal set a new low for American journalism? How has news gathering and reporting changed, and what effects has this had on the political and cultural landscape? In this insightful and thoughtful book, Bill Kovach and Tom Rosenstiel, two of America's leading press watchers, explore the new culture of news--what they call the new Mixed Media Culture--and show how it works. Warp Speed describes a world of news in which the speed of delivery is reducing the time for verification, sources are gaining more leverage

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over the news, and argument is overwhelming reporting. The press, forced to adhere to the demands of the bottom line and keep its audience, is straining more and more to find the Big Story to package as a form of entertainment, turning news stories into TV dramas; and turning history into a kind of Truman Show. As a result, the role of the press in a self-governing society is undermined. Grounded in extensive research, Warp Speed is informed by interviews and testimony from the principal journalists who covered this story and who covered the other great scandals of Washington politics. It offers detailed recommendations on how journalists can right their ship, such as using anonymous sources more responsibly and turning good journalism into good business.

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